

KENWOOD
HI/FI STEREO COMPONENTS

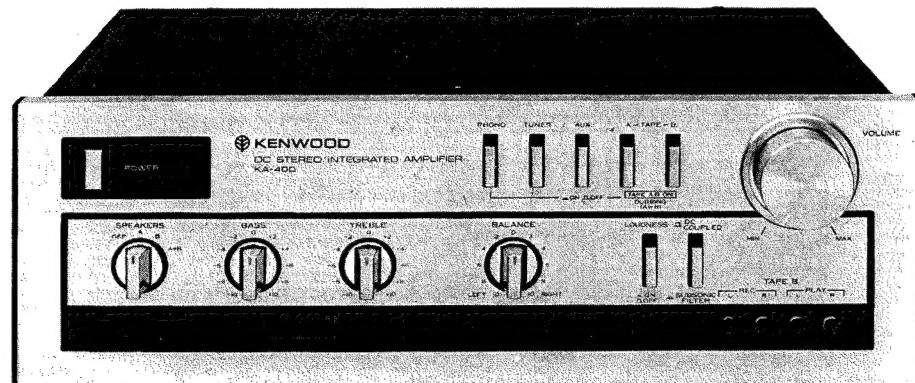
SERVICE MANUAL

KA-400

An item of adjustment is written in three languages — English, French and German.

Un article sur réglages est écrit en trois langues, Anglais, Français et Allemand.

Ein Artikel der Abgleich wird auf drei Sprachen, Englische, Französisch und Deutsch geschrieben.



DC STEREO INTEGRATED AMPLIFIER

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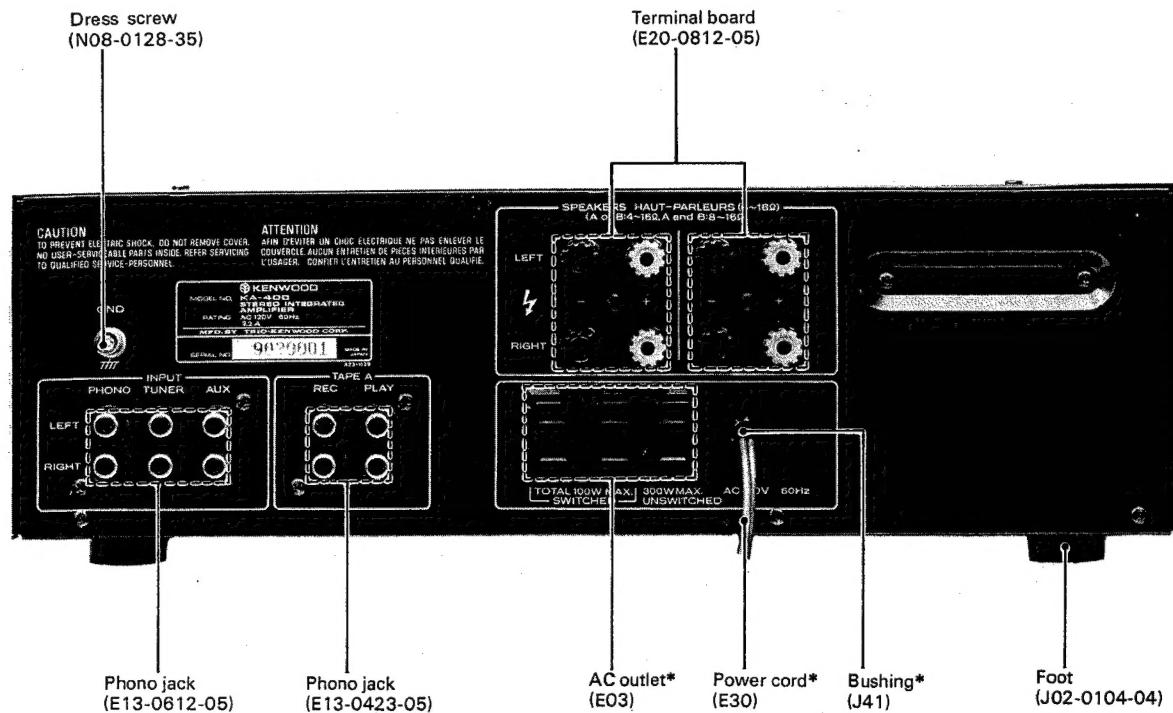
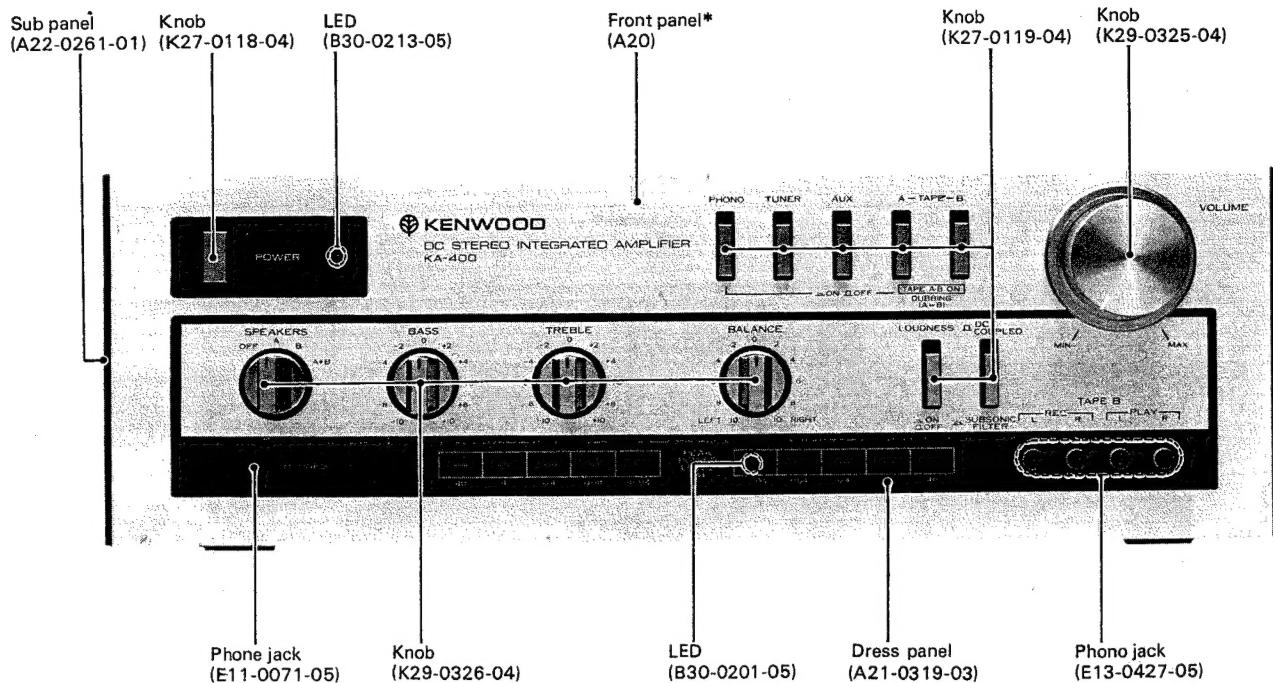
Note:

Component and circuitry are subject to modification to insure best operation under differing local conditions. This manual is based on the U.S(K) standard, and provides information on regional circuit modification through use of alternate schematic diagrams, and information on regional component variations through use of parts list.

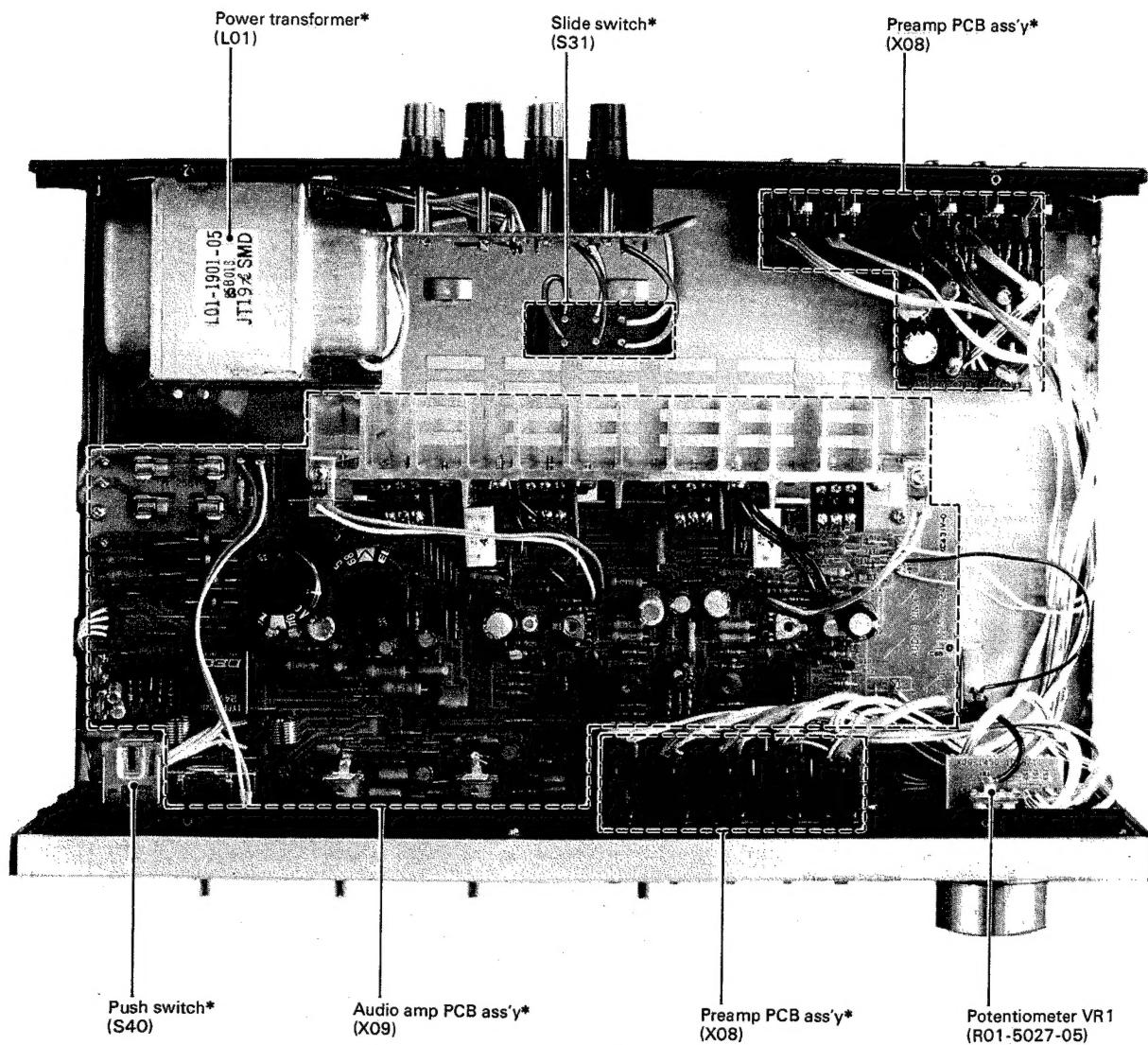
Region	Code
U.S.A.....	K
Canada.....	P
PX.....	U
Australia.....	X
Europe and Scandinavia.....	E
England.....	T
South Africa.....	S
Other Areas.....	M

There is no plan for producing units of S types.

EXTERNAL VIEW



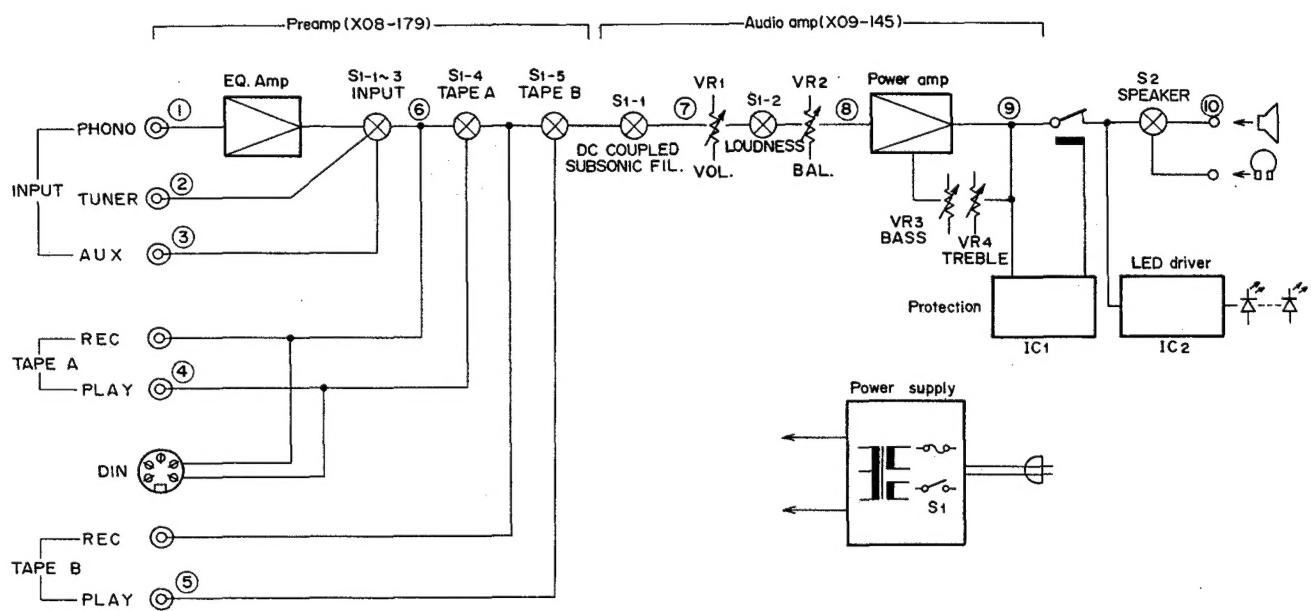
* Refer to parts list.

INTERNAL VIEW

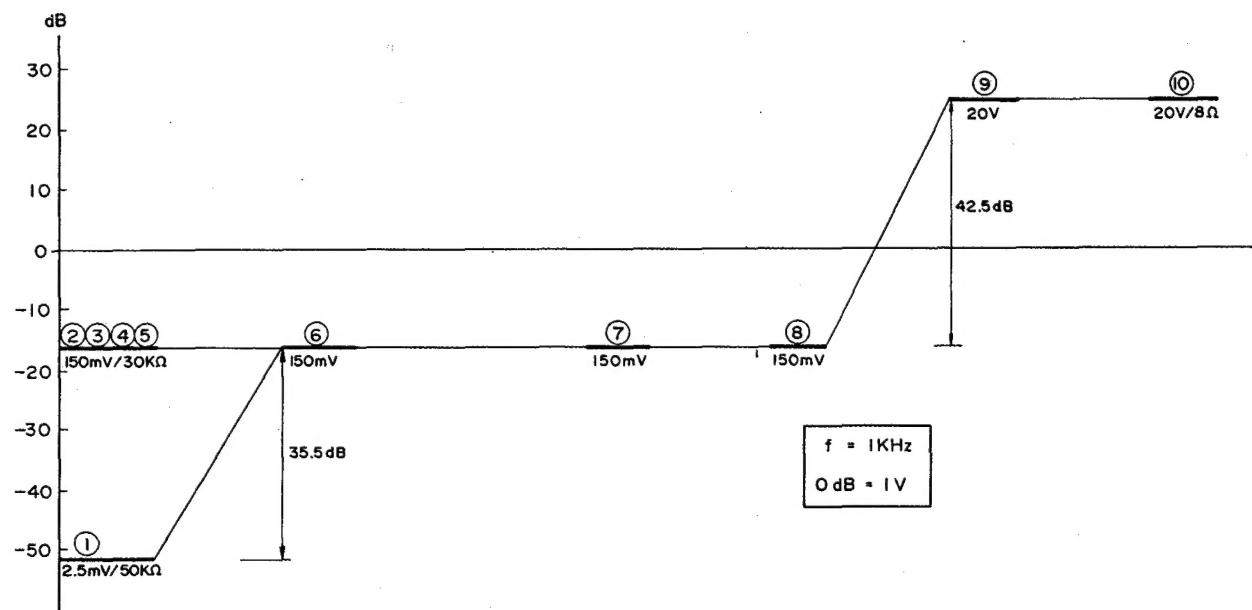
* Refer to parts list.

BLOCK AND LEVEL DIAGRAM

BLOCK DIAGRAM



LEVEL DIAGRAM



CIRCUIT DESCRIPTION

NON-SWITCHING CIRCUIT

Generally, power amplifiers are designed to operate in class B so that a high efficiency can be obtained. However, transistor amplifiers operated other than in class A cause the switching distortion and crossover distortion.

The crossover distortion is caused when a small signal is amplified in the nonlinear input/output characteristics range of a class B push-pull amplifier.

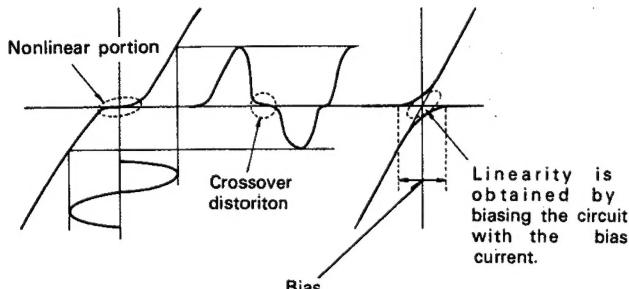


Fig. 1 Crossover distortion

The signal distortion due to the nonlinear amplification is called the crossover distortion, and it can be eliminated by biasing the circuit with the bias current so as the amplifier operates like that of class AB.

The switching distortion is caused by the delay of the switching operation of a transistor pair used in a class B push-pull amplifier.

The output stage of a power amplifier is, generally, connected in SEPP mode.

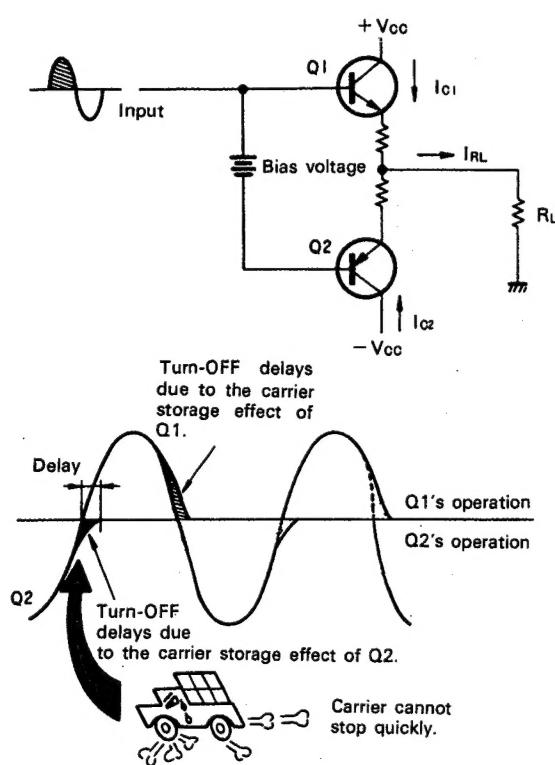


Fig. 2 Switching distortion

In figure 2, when an alternating signal is applied to the input, Q1 turns ON and Q2 is cut OFF in the positive half cycle; conversely, Q1 is cut OFF and Q2 turns ON in the negative half cycle. However, switching of conduction from Q1 to Q2, and vice versa, is not smooth because of the carrier storage effect.

Assuming that the input signal makes a transition from negative to positive, the Q1 turns ON immediately according to the input signal. However, the Q2 is not cut off immediately due to the carrier storage effect. The Q1 is already conducting a large current when the Q2 is completely cut off. This situation is also identical for a transition from positive to negative.

A non-switching amplifier reduces the distortion due to the carrier storage effect by conducting a current even through the OFF side transistor.

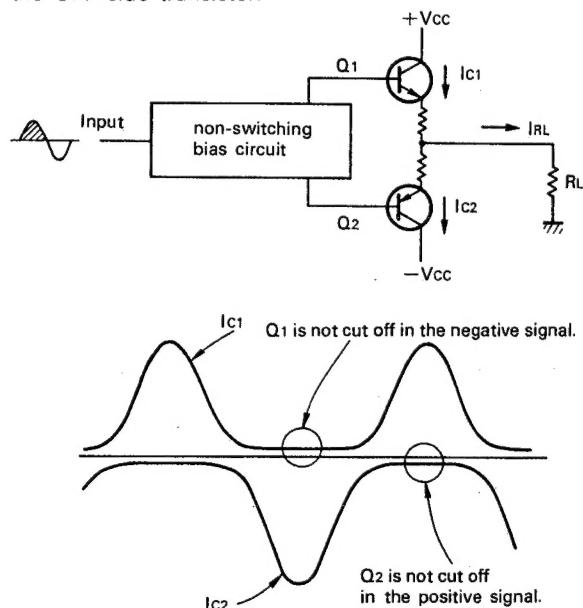


Fig. 3 Non-switching amplifier

The following figure shows the basic circuit diagram of KA-400 power amplifier.

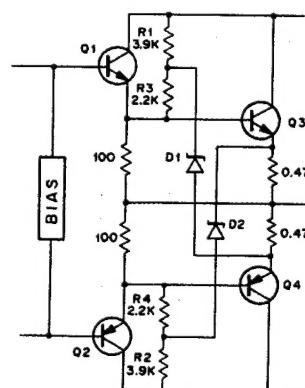


Fig. 4 Basic circuit diagram of KA-400, power amplifier

CIRCUIT DESCRIPTION

Transistors Q1 and Q2 are the drivers, and Q3 and Q4 are power transistors. Zener diodes D1 and D2, having the zener voltage of 14V, make up the non-switching bias circuit together with resistors R1 through R4. Assuming a conventional class B power amplifier, when a positive signal is input, Q1 and Q3 turn ON and Q2 and Q4 are cut off. However, in the present circuit, Q4 is not cut off since it is biased through R2, R4 and D2. Similarly, when a negative signal is input, Q3 is not cut off since it is biased through R1, R3 and D1. This operation is further explained by the following figure.

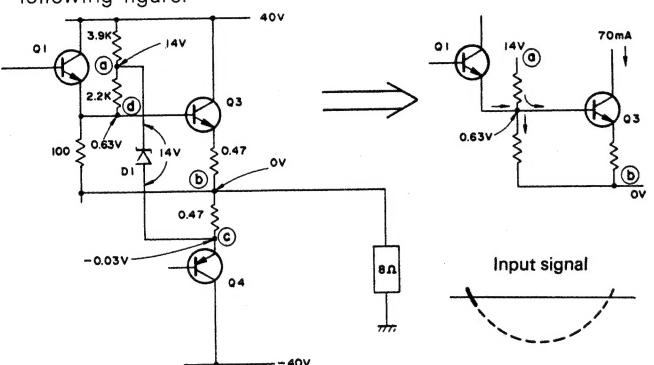


Fig. 5 Input signal goes from positive to negative

At the time when the input signal voltage goes from positive to negative ① (Fig. 8), the driver transistor Q1 is conducting a collector current and the zener diode D1 is also in active to produce 14V at point ④. A part of the Q1's emitter current and a current from point a through the resistor are supplied to the base of the power transistor Q3 as a bias current. Then Q3's collector current will be approximately 70 mA.

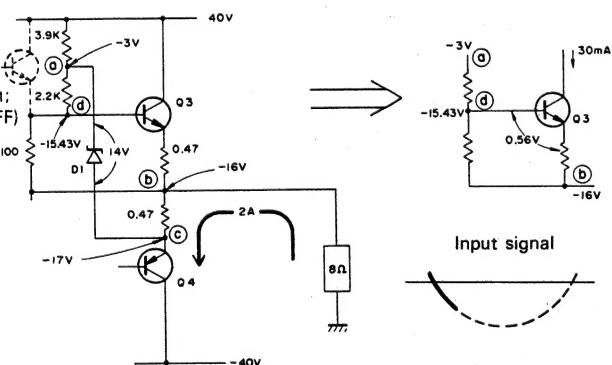


Fig. 6 Input signal is negative

The above figure shows the states of the circuit when the input signal is negative ② (Fig. 8) and the Q4's collector current is 2A. Since ② amperes flows through the 8-ohm resistor, the voltage at point ④ becomes -16V. Most of this current flows through the emitter resistor of Q4, making -17V at point ③. The voltage at point ④ is higher than that of point ③ by 14V which is the zener voltage of D1, thus resulting in the point ④ voltage at -3V. At this time, Q1 is cut off, and the voltage at point ④ is -15.43V which is the difference of voltages at points ④ and ③ divided by resistors of 2.2 kΩ and 100Ω.

Now, let's examine the operation of transistor Q3 referring to

the voltages at points ④ through ①. The base-emitter voltage V_{BE} of Q3 is 0.56V (see Fig. 5, 6 and 7), thus the Q3 is not cut off. The Q3's collector current will be about 30 mA, which is reduced from the initial 70 mA.

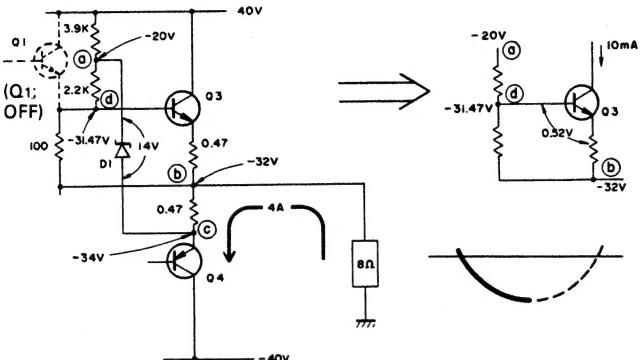


Fig. 7 Input signal is more negative

When the signal voltage becomes larger in negative ③ (Fig. 8), the voltage drop across the Q4's emitter resistor increases, resulting in a reduction of Q3's V_{BE} . Thus the collector current further decreases to become about 10 mA, but the Q3 will never be cut off. The following figure shows the voltage of various points in the circuit in relative to the time.

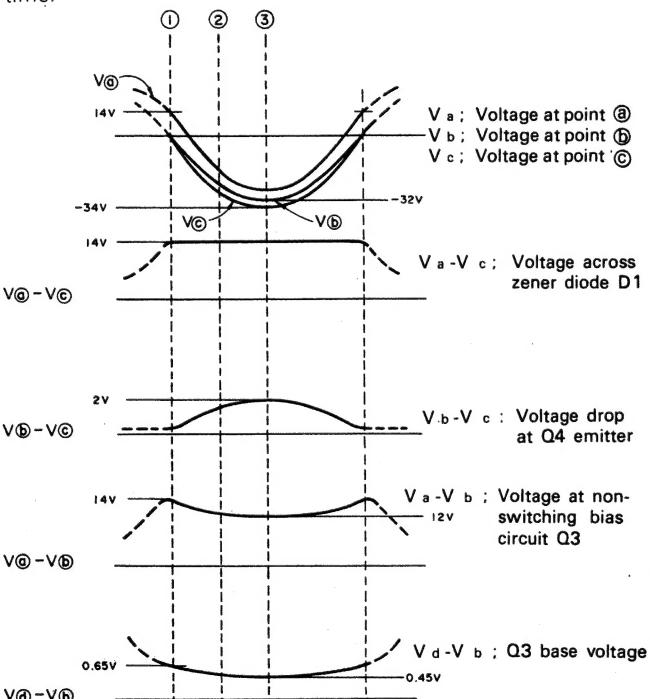


Fig. 8

The behavior of power transistor Q4 with a positive output signal is identical with the operation of Q3 for a negative output, as explained above. Thus, power transistors Q3 and Q4 are not cut off in any case, and the switching distortion by carrier strage effect is reduced. In the actual circuit, a thermistor is connected between the bases of Q1 and Q2, in order to prevent the over-driving of Q3 and Q4 when the ambient temperature rises.

DISASSEMBLY FOR REPAIR

AUDIO AMP PC BOARD ASS'Y

1. Detach the bottom plate ② from ① using a cutter.

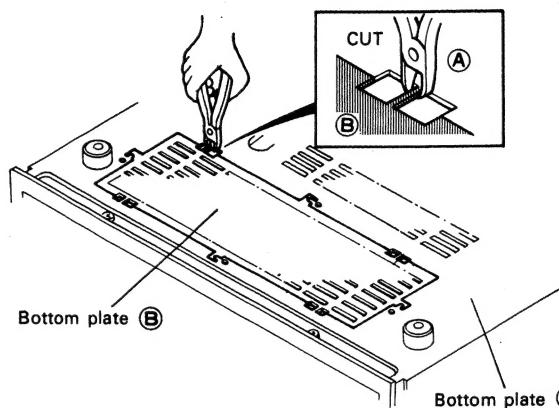


Fig. 1

2. Turn the bottom plate ② 180° as shown.

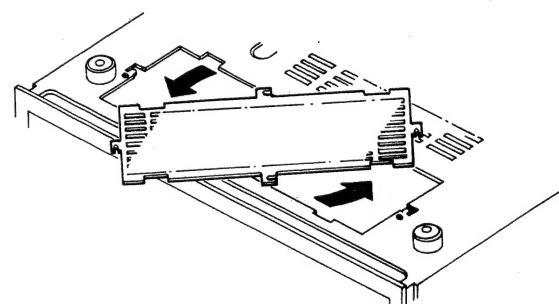


Fig. 2

3. Attach the bottom plate ② with screw as shown.

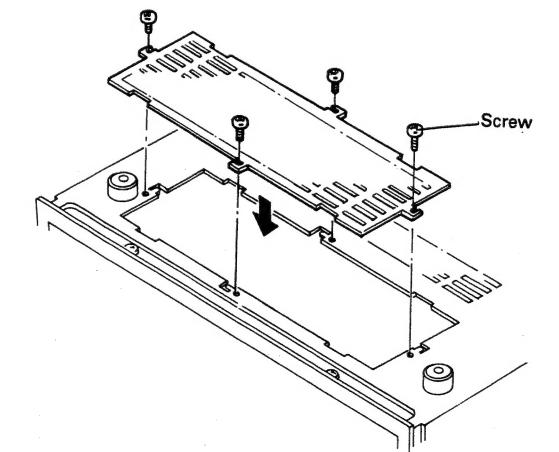


Fig. 3

POWER TRANSISTOR

1. Unsolder twelve pins from connection P.C. board.

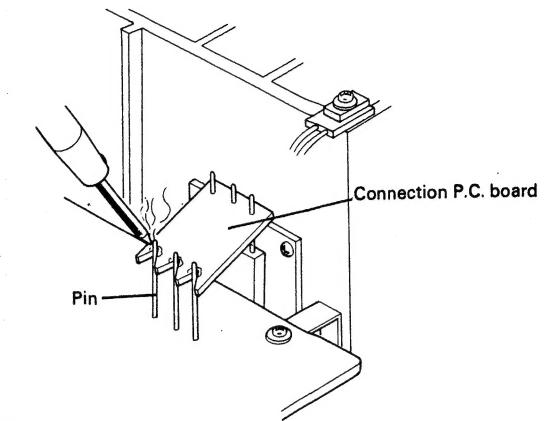


Fig. 4

2. Remove four screws ① on the heat sink. Remove four screws ② fixing the heat sink.

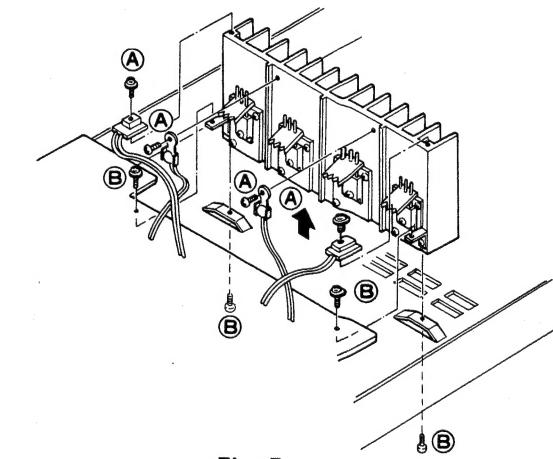


Fig. 5

3. Remove the defective transistor from heat sink ②.
4. Paint thermal compound on the heat sink ② where a new transistor is to be mounted.
5. Mount a new transistor on the heat sink ②.

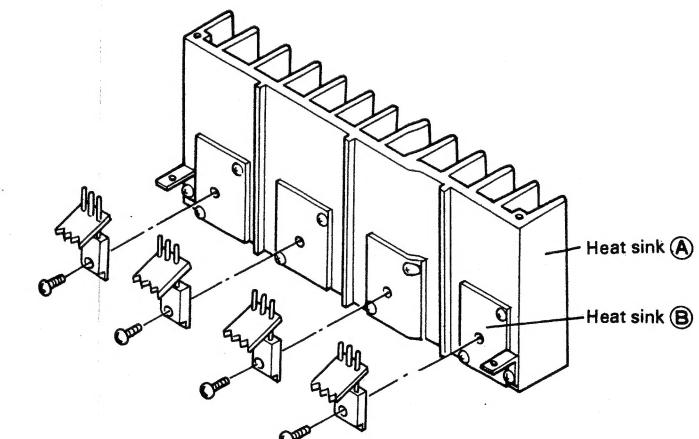


Fig. 6

ADJUSTMENT/RÉGLAGES/ABGLEICH

1. POWER AMP OFFSET VOLTAGE ADJUSTMENT

1. Connect the DC voltmeter between the positive and negative speaker terminals.
2. Adjust the trimming pot VR7 (VR8) for a 0V reading of the DC voltmeter.

1. RÉGLAGE DE LA TENSION DE DECALAGE (OFFSET)

1. Brancher le voltmètre de c.c. aux bornes de sortie + et -.
2. Régler le potentiomètre ajustable VR7 (VR8) pour que la tension de sortie soit nulle.

1. OFFSET-SPANNUNG DER ENDVERSTÄRKER

1. Den Gleichspannungsmesser zwischen den Lautsprecherklemmen + und - der endverstärker anschließen.
2. Die Regelstange durch das Unterplattenloch einführen und den halbeingebetteten Widerstand VR7 (VR8) so regulieren, daß die Gleichspannungsmesser-Ablesung 0V ist.

2. BIAS CURRENT ADJUSTMENT

1. Turn the volume control knob fully counterclockwise.
2. Connect the DC voltmeter between the adjusting points ① and ③ (② and ④) of audio amp pc board ass'y (X09-145).
3. Adjust the BIAS CURRENT trimming pot VR5 (VR6), for a 70 mV reading of the voltmeter.

2. RÉGLAGE DU COURANT DE POLARISATION

1. Tourner le bouton de commande de volume à fond dans le sens inverse de celui des aiguilles d'une montre.
2. Brancher le voltmètre de c.c. aux points d'alignement, ① et ③ (② et ④), sur la plaque circuit imprimé d'ampli de puissance (X09-145).
3. Réguler le potentiomètre ajustable VR5 (VR6) de façon à ce que le voltmètre de c.c. indique 70 mV.

2. LEERLAUF

1. Den Lautstärkeregler (VOLUME) drehen um die Leistungsverstärker-Aufnahme auf Null zu reduzieren.
2. Den Gleichspannungsmesser zwischen der Regelungs-Punkte ① und ③ (② und ④) der endverstärker anschließen.
3. Den halbeingebetteten Widerstand VR5 (VR6) der Leistungsverstärker so regulieren, daß die GleichspannungsmesserAblesung 70 mV ist.

3. PEAK POWER LEVEL INDICATOR ADJUSTMENT

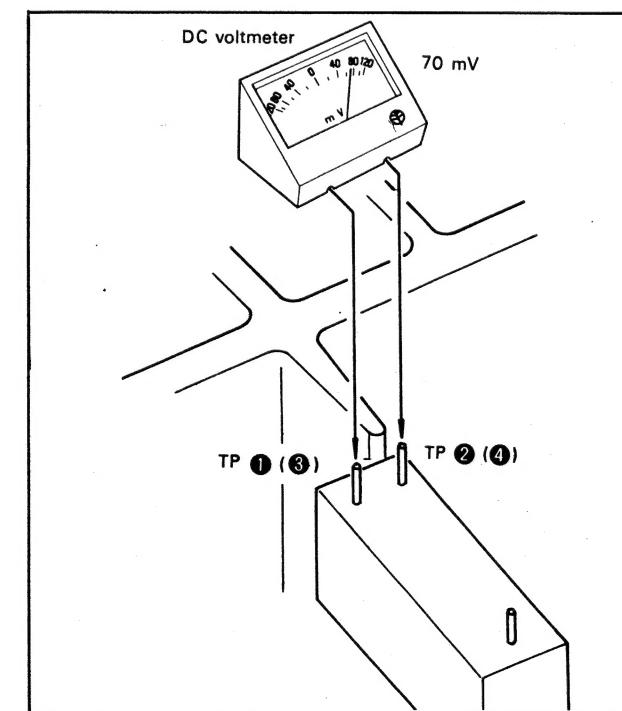
1. Connect an AG and dummy load to Aux jack and speaker terminal respectively.
2. Connect an AC voltmeter across the dummy load.
3. Set the AG to 1 kHz and its output for a 5.6V reading of the AC voltmeter.
4. Adjust the trimming pot. VR9 (VR10) so that the 4 LEDs (for 0.004, 0.04, 0.4 and 4) light.

3. REGLAGE DU "PEAK POWER LEVEL"

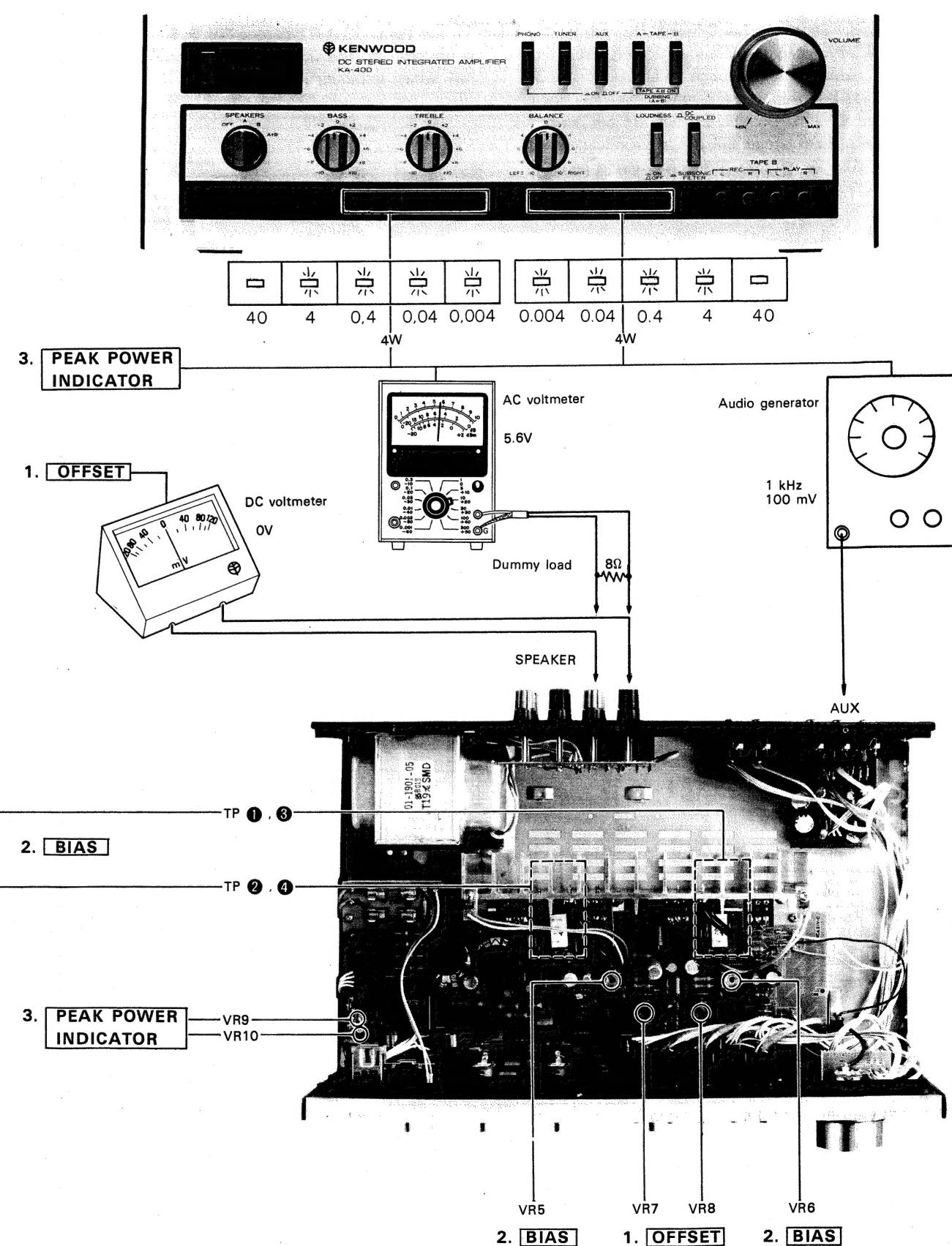
1. Relier un AG (générateur de signaux audio) sur les prises Aux et une fausse charge (Resistance) sur les bornes de haut-parleur.
2. Relier un voltmètre aux deux extrémités de la resistance (ou aux borne de sortie + et -).
3. Journer le potentiomètre d'AG et d'ampli en sortie que un voltmètre indique 5,6V.
4. Régler le potentiomètre ajustable VR9 (VR10) en sortie que les 4LEDs (0.004, 0.04, 0.4 et 4W) allument.

3. PEGELEINSTELLUNG DES "PEAK POWER LEVEL" INDIKATOR

1. Einen AG (NF-Signalgenerator) an die AUX-Buchsen und eine künstliche Last (8Ω 100W oder mehr) an die Lautsprecher-Anschlüsse anschließen.
2. Einen Wechselstrom-Voltmeter über die künstliche Last anschliessen.
3. Den AG auf 1 kHz einstellen. Die Lautstärke regler (oder den AG-Ausgang) so einstellen, daß Voltmeter 5,6V anzeigt.
4. Das Trimme-Potentiometer VR9 (VR10) so einstellen, daß die 4 LEDs (für 0.004, 0.04, 0.4 und 4W) leuchten auf.



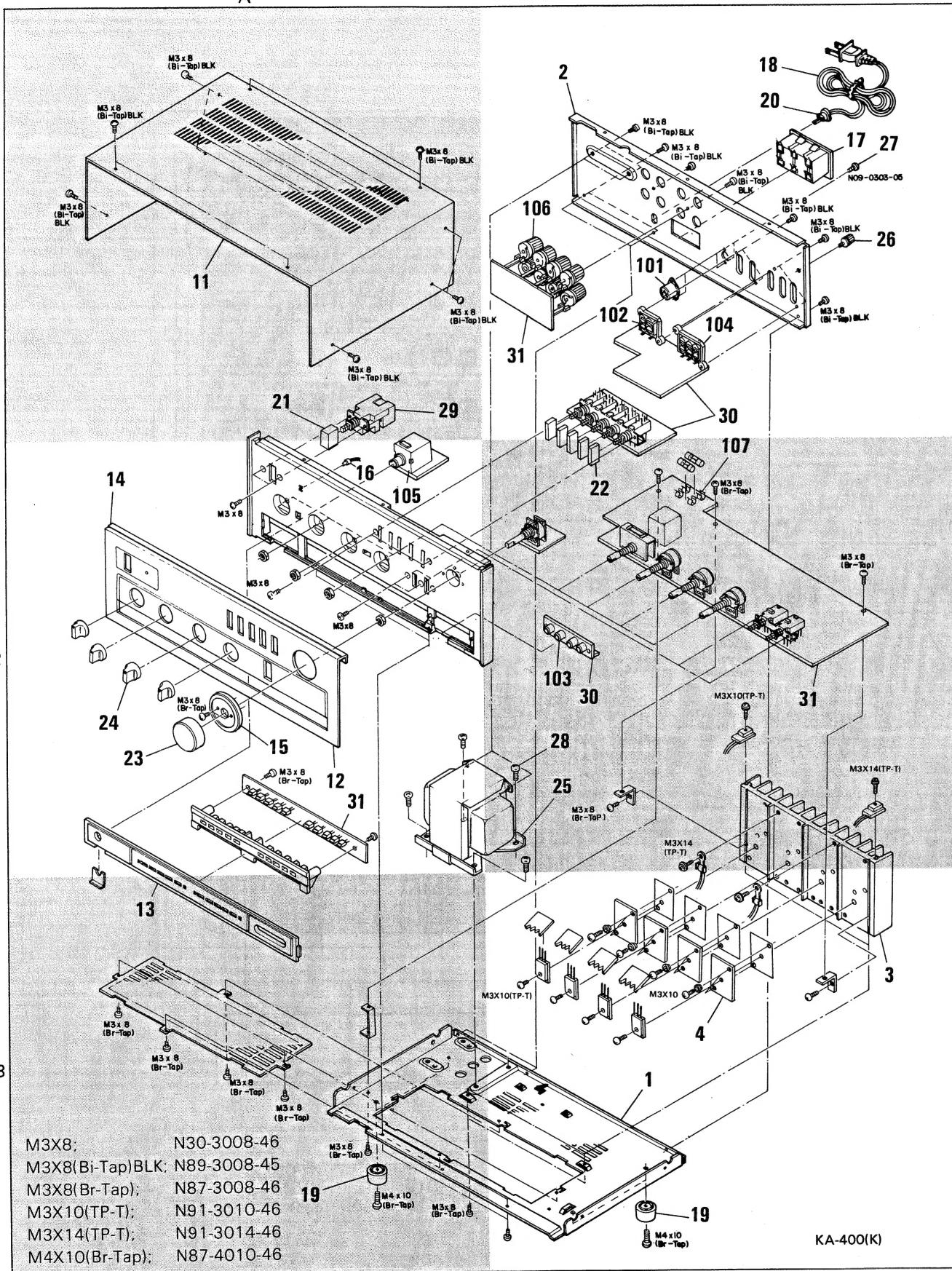
ADJUSTMENT/RÉGLAGES/ABGLEICH



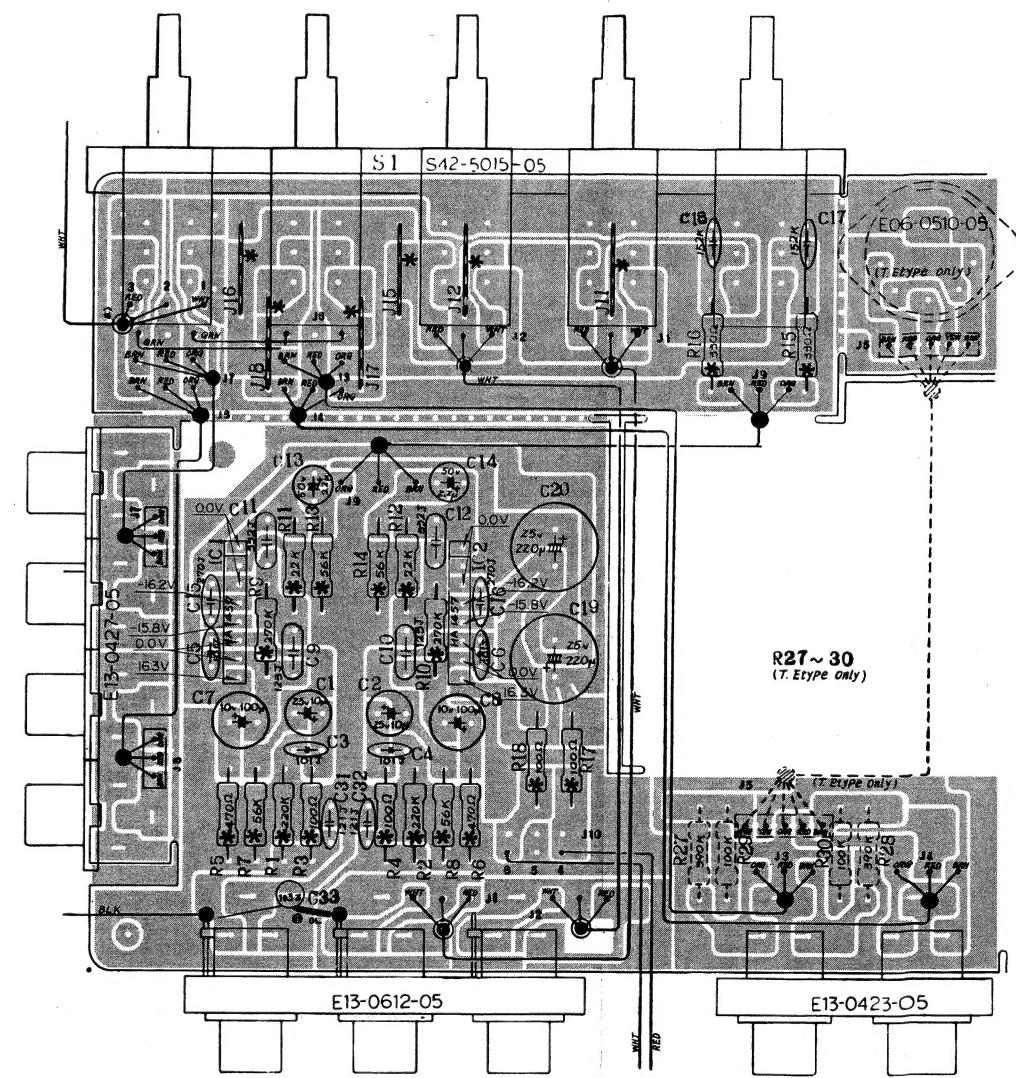
EXPLODED VIEW

See parts numbers on page 12.

A

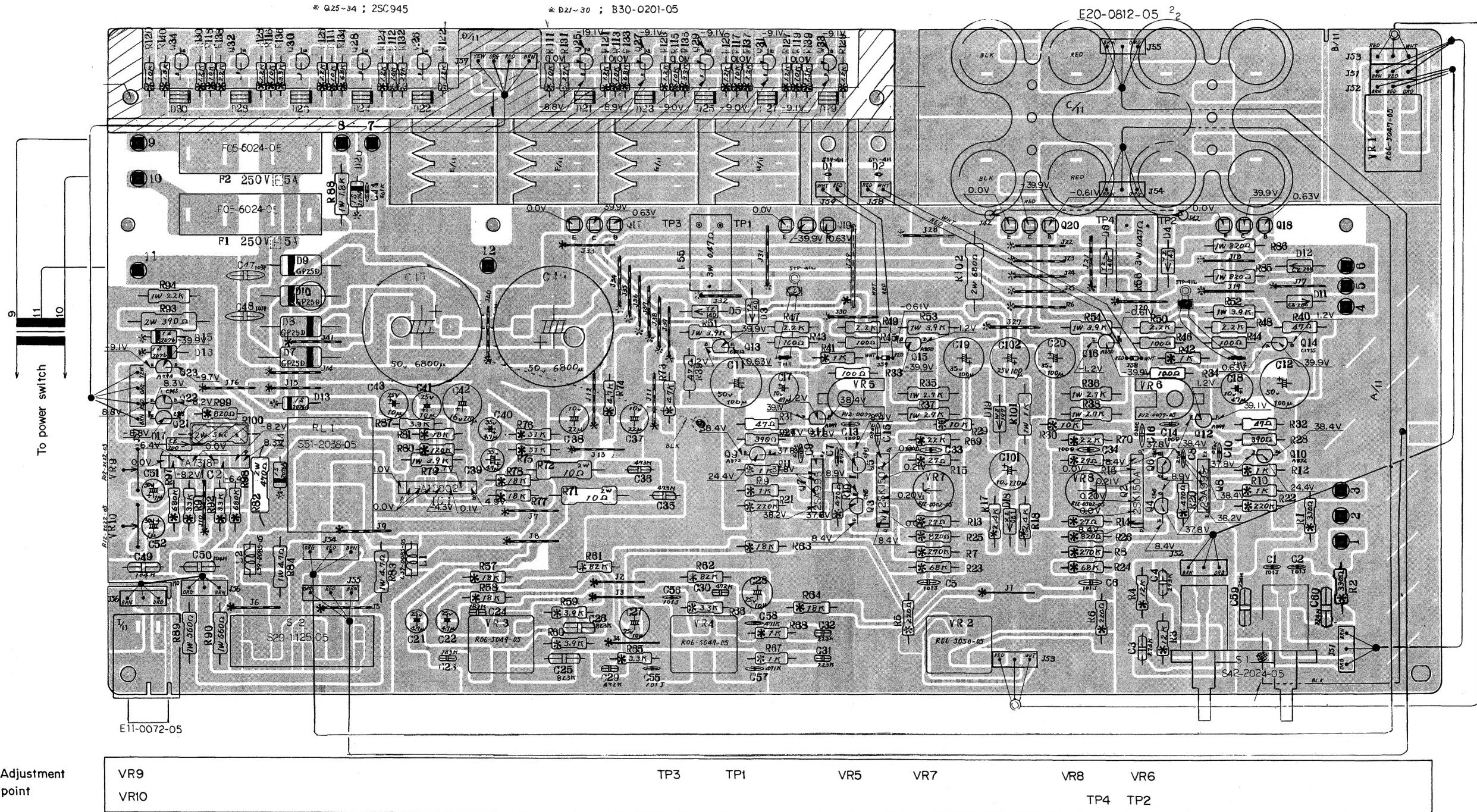


PC BOARD (1)

PREAMP PCB ASS'Y (X08-1790-80, 2-71)
(Component side)

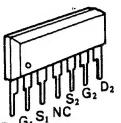
PC BOARD (2)

AUDIO AMP PCB ASS'Y (X09-1450-10, 0-81, 2-71)
(Component side)

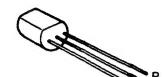


Q1, 2 : 2SK150A (Y, GR)	Q13, 14 : 2SC1735	D1, 2 : STV-4H (G)	D18 : XZ-051
Q3~6, 21, 22, 25~34 : 2SC945 (Q, P)	Q15, 16 : 2SA850	D3 ~ 6 : YZ-140 or WZ-140	D19 : WZ-197
Q7, 8 : 2SA995	Q17, 18 : 2SC2578	D7 ~ 10 : GP25D or U05C (S)	D21 ~ 30 : LED (B30-0201-05)
Q9, 10 : 2SA872 (E)	Q19, 20 : 2SA1103	D11, 12, 17 : CZ-200	
Q11, 12 : 2SA899 (B, V)	Q23 : 2SA794	D13, 14, 20 : 1S2076A	IC1 : HA12002
		D15, 16 : 1S2076 or 1S1555	IC2 : TA7318P

2SK150

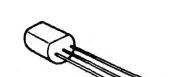


2SA872



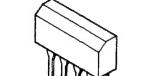
2SC945

2SA850



2SC1735

2SA995

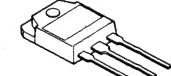


2SA794



2SA899

2SA1103



2SC2578

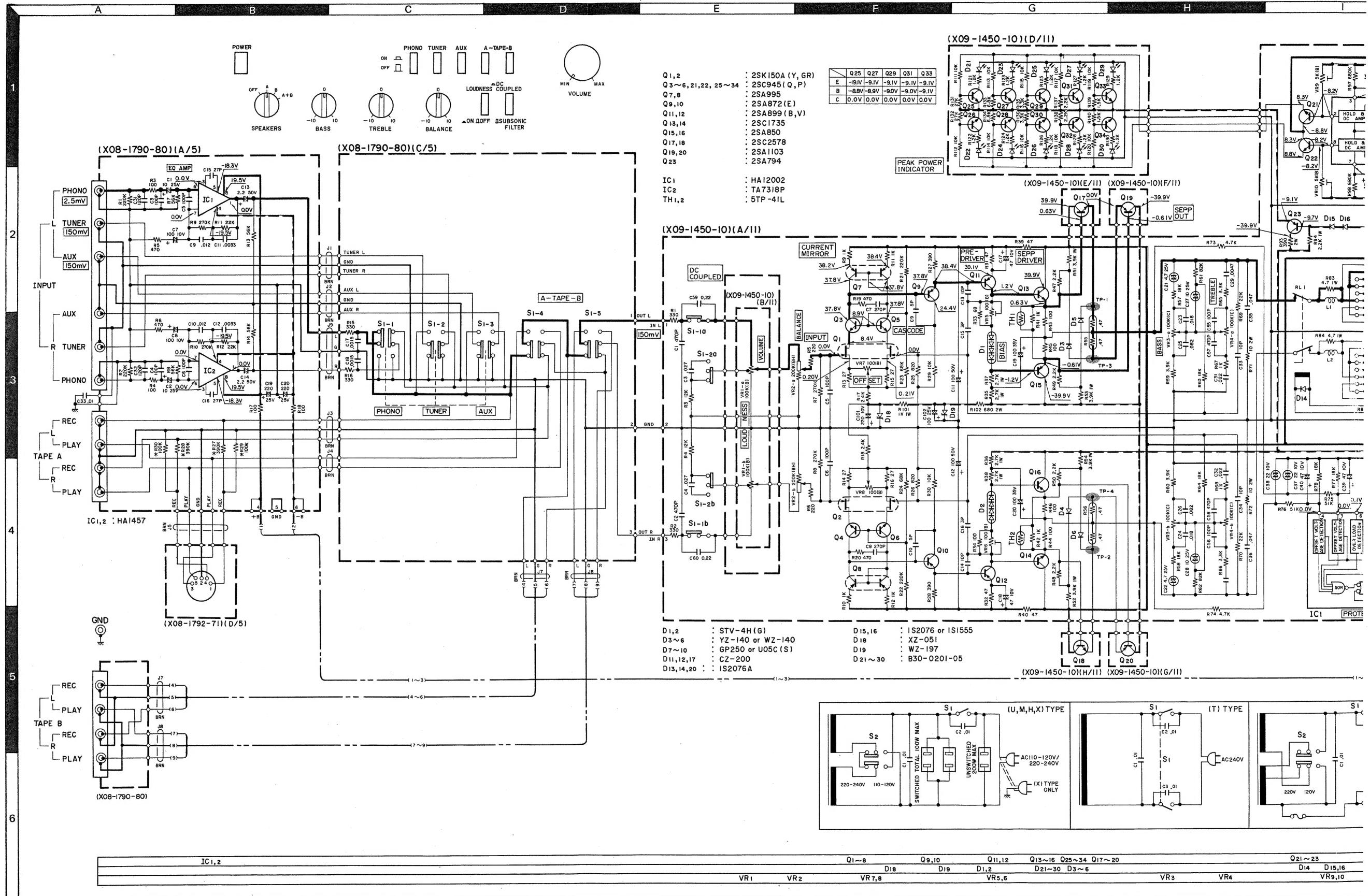
HA12002



TA7318P



HA1457



PARTS LIST

See instructions at the end of parts list.

Ref. No.	Parts No.	Description	Re- marks
参照番号	部品番号	部品名／規格	備考
TOTAL			
1 3B	-	MAIN CHASSIS	
2 1B	-	REAR PANEL	
11 1A	A01-0366-03	METALLIC CABINET	
12 2A	A20-1557-02	FRONT PANEL	*K
12 2A	A20-1557-02	FRONT PANEL	PU
12 2A	A20-1557-02	FRONT PANEL	MX
12 2A	A20-1557-02	FRONT PANEL	E
12 2A	A20-1558-02	FRONT PANEL	*T
13 3A	A21-0319-03	DRESSING PANEL	*
14 2A	A22-0261-01	SUB PANEL	
-	B46-0055-20	WARRANTY CARD	P
-	B46-0060-00	WARRANTY CARD	T
-	B46-0061-20	WARRANTY CARD	K
-	B46-0062-20	WARRANTY CARD	U
-	B46-0063-13	WARRANTY CARD	U
-	B46-0064-10	WARRANTY CARD	X
-	B50-3076-00	INSTRUCTION MANUAL	*K
-	B50-3076-00	INSTRUCTION MANUAL	U
-	B50-3077-00	INSTRUCTION MANUAL	*P
-	B50-3077-00	INSTRUCTION MANUAL	MX
-	B50-3078-00	INSTRUCTION MANUAL	*T
-	B50-3079-00	INSTRUCTION MANUAL	*E
-	B59-0018-00	INSTRUCTION PRINT	U
15 2A	B07-0300-04	ESCUTCHEON	
16 2A	B30-0213-05	LED	
C1 -3	C54-3310-39	CERAMIC 0.01UF	P
C1 -2	C91-0023-05	CERAMIC 0.01UF	AC250V
C1 -2	C91-0023-05	CERAMIC 0.01UF	AC250V
C1 -2	C91-0079-05	CERAMIC 0.01UF	AC125V
17 1B	E03-0007-05	AC OUTLET	KU
17 1B	E03-0007-05	AC OUTLET	MX
17 1B	E03-0009-05	AC OUTLET	P
18 1B	E30-0181-05	POWER CORD	KP
18 1B	E30-0185-05	POWER CORD	X
18 1B	E30-0459-05	POWER CORD	E
18 1B	E30-0545-05	POWER CORD	UM
18 1B	E30-0587-05	POWER CORD	T
-	F09-0033-05	CAPACITOR COVER	TE
-	H01-3111-04	CARTON BOX	*K
-	H01-3111-04	CARTON BOX	UM
-	H01-3111-04	CARTON BOX	X
-	H01-3112-04	CARTON BOX	*P
-	H01-3113-04	CARTON BOX	*E
-	H01-3114-04	CARTON BOX	T
-	H10-1544-02	POLYSTYRENE FIXTURE	
-	H20-0417-04	COVER	M
-	H20-0452-04	COVER	450X230X350
-	H25-0078-04	BAG	235X315
19 3A,3B	J02-0104-04	FOOT	
20 1B	J41-0024-15	BUSHING	XT
20 1B	J41-0033-05	BUSHING	E
20 1B	J41-0034-05	BUSHING	KP
20 1B	J41-0034-05	BUSHING	UM
21 1A	K27-0118-04	KNOB (POWER)	
22 2B	K27-0119-04	KNOB (INPUT.TAPE)	
23 2A	K29-0325-04	KNOB (VOLUME)	
24 2A	K29-0326-04	KNOB (TONE,BAL.)	
25 2B	L01-2061-05	POWER TRANSFORMER	*K

Ref. No.	Parts No.	Description	Re- marks
参照番号	部品番号	部品名／規格	備考
TOTAL			
25 2B	L01-2062-05	POWER TRANSFORMER	*T
25 2B	L01-2065-05	POWER TRANSFORMER	*U
25 2B	L01-2065-05	POWER TRANSFORMER	MX
25 2B	L01-2066-05	POWER TRANSFORMER	*E
25 2B	L01-2067-05	POWER TRANSFORMER	*P
26 1B	N08-0128-35	DRESSED SCREW (GND)	
27 1B	N09-0303-05	SCREW (M3X6)	TE
28 2B	N09-0322-05	SCREW (M4X8)	
-	S31-2053-05	SLIDE SWITCH (V,SEL.)S2	UM
-	S31-2053-05	SLIDE SWITCH (V,SEL.)S2	XE
29 1A	S40-2074-05	PUSH SWITCH (POWER) S1	UM
29 1A	S40-2074-05	PUSH SWITCH (POWER) S1	X
29 1A	S40-2075-05	PUSH SWITCH (POWER) S1	TE
29 1A	S40-2085-05	PUSH SWITCH (POWER) S1	KP
30 1B,2B	X08-1790-80	PRE AMP PCB ASSY	KP
30 1B,2B	X08-1790-80	PRE AMP PCB ASSY	UM
30 1B,2B	X08-1790-80	PRE AMP PCB ASSY	X
30 1B,2B	X08-1792-71	PRE AMP PCB ASSY	TE
31 1B,2B	X09-1450-10	AUDIO AMP PCB ASSY	*K
31 1B,2B	X09-1450-10	AUDIO AMP PCB ASSY	P
31 1B,2B	X09-1450-81	AUDIO AMP PCB ASSY	MX
31 1B,2B	X09-1452-71	AUDIO AMP PCB ASSY	*T
31 1B,2B	X09-1452-71	AUDIO AMP PCB ASSY	E
PREAMP (X08-179)			
C1 -2	C25-1410-67	LL-ELEC 10UF	25WV
C3 -6	C71-1710-15	CERAMIC 100PF	J
C7 -8	C24-1010-71	ELECTRO 100UF	10WV
C9 -10	C46-1712-35	MYLAR 0.012UF	J
C11 -12	C46-1733-25	MYLAR 0.0033UF	J
C13 -14	C24-1722-51	ELECTRO 2.2UF	50WV
C15 -16	C71-1727-05	CERAMIC 27PF	J
C17 -18	C52-1715-26	CERAMIC 0.0015UF	K
C19 -20	C24-1422-71	ELECTRO 220UF	25WV
C31 -32	C71-1712-15	CERAMIC 120PF	J
C33	C55-1710-38	CERAMIC 0.01UF	Z
101 1B	E06-0510-05	REC/PLAY JACK (DIN)	TE
102 1B	E13-0423-05	PHONO JACK (TAPE A)	
103 2B	E13-0427-05	PHONO JACK (TAPE B)	
104 1B	E13-0612-05	PHONO JACK (INPUT)	
IC1 -2	V30-0264-10	HA1457	
AUDIO AMP (X09-145)			
3 2B	-	HEAT SINK (A)	
4 2B	-	HEAT SINK (B)	
D21 -30	B30-0201-05	LED	
C1 -2	C52-1747-15	CERAMIC 470PF	J
C3 -4	C46-1727-36	MYLAR 0.027UF	K
C5 -6	C71-1710-15	CERAMIC 100PF	J
C7 -8	C71-1727-15	CERAMIC 270PF	J
C9 -10	C71-1705-01	CERAMIC 5PF	C
C11 -12	C24-1710-71	ELECTRO 100UF	50WV
C13 -14	C71-1710-02	CERAMIC 10PF	D
C15 -16	C71-1703-01	CERAMIC 3PF	C
C17 -18	C24-1047-61	ELECTRO 47UF	10WV
C19 -20	C24-6510-71	ELECTRO 100UF	35WV
C21 -22	C26-1447-57	NP-ELEC 4.7UF	25WV
C23 -24	C46-1718-36	MYLAR 0.018UF	K
C25 -26	C46-1782-36	MYLAR 0.082UF	K
C27 -28	C26-1410-67	NP-ELEC 10UF	25WV

Ref. No.	Parts No.	Description	Re- marks
参照番号	部品番号	部品名／規格	備考
TOTAL			
C29 -30	C46-1747-26	MYLAR 0.0047UF	K
C31 -32	C46-1722-36	MYLAR 0.022UF	K
C33 -34	C71-1710-02	CERAMIC 10PF	D
C35 -36	C46-1747-37	MYLAR 0.047UF	M
C37 -38	C26-1022-67	NP-ELEC 22UF	10WV
C39 -40	C24-1047-61	ELECTRO 47UF	10WV
C41	C24-1410-61	ELECTRO 10UF	25WV
C42	C24-1222-71	ELECTRO 220UF	16WV
C43	C24-1410-61	ELECTRO 10UF	25WV
C44	C52-1756-16	CERAMIC 560PF	K
C45 -46	C90-0366-05	ELECTRO 6800UF	50WV
C47 -48	C54-2710-39	CERAMIC 0.01UF	P
C49 -50	C46-1710-47	MYLAR 0.1UF	M
C51 -52	C24-1710-51	ELECTRO 1UF	50WV
C55 -56	C71-1710-15	CERAMIC 100PF	J
C57 -58	C52-1747-16	CERAMIC 470PF	K
C59 -60	C46-1722-47	MYLAR 0.22UF	M
C101	C24-1022-71	ELECTRO 220UF	10WV
C102	C24-1410-71	ELECTRO 100UF	25WV
105 2A	E11-0072-05	PHONE JACK	
106 2B	E20-0812-05	TERMINAL BOARD(SPEAKER)	
F1 -2	F05-6021-05	FUSE 250V 6A	UM
F1 -2	F05-6021-05	FUSE 250V 6A	X
F1 -2	F05-6024-05	FUSE 250V 6A	KP
F1 -2	F05-6322-05	FUSE 250VF 6.3A	TE
107 2			

PARTS LIST

Ref. No.	Parts No.	Description	Re-marks 備考
参照番号	部品番号	部品名／規格	
*T	C29 130	C46-1747-26	MYLAR 0.0047UF K
*U	C31 132	C46-1722-36	MYLAR 0.022UF K
MX	C33 134	C71-1710-02	CERAMIC 10PF D
*E	C35 136	C46-1747-37	MYLAR 0.047UF M
*P	C37 138	C26-1022-67	NP-ELEC 22UF 10WV
TE	C39 140	C24-1047-61	ELECTRO 47UF 10WV
	C41 1410-61	C24-1410-61	ELECTRO 10UF 25WV
UM	C42 1422-71	C24-1222-71	ELECTRO 220UF 16WV
XE	C43 1410-61	C24-1410-61	ELECTRO 10UF 25WV
UM	C44 1756-16	C52-1756-16	CERAMIC 560PF K
X	C45 146	C90-0366-05	ELECTRO 6800UF 50WV
TE	C47 148	C54-2710-39	CERAMIC 0.01UF P
KP	C49 150	C46-1710-47	MYLAR 0.1UF M
KP	C51 152	C24-1710-51	ELECTRO 1UF 50WV
UM	C55 156	C71-1710-15	CERAMIC 100PF J
UM	C57 158	C52-1747-16	CERAMIC 470PF K
X	C59 160	C46-1722-47	MYLAR 0.22UF M
TE	C101 1022-71	C24-1022-71	ELECTRO 220UF 10WV
*K	C102 1410-71	C24-1410-71	ELECTRO 100UF 25WV
P	105 2A	E11-0072-05	PHONE JACK
*U	106 2B	E20-0812-05	TERMINAL BOARD(SPEAKER)
MX	F1 12	F05-6021-05	FUSE 250V 6A
*T	F1 12	F05-6021-05	FUSE 250V 6A
E	F1 12	F05-6024-05	FUSE 250V 6A
	F1 12	F05-6322-05	FUSE 250V 6.3A
TE	107 2B	J13-0055-05	FUSE HOLDER
	L1 12	L39-0085-05	COIL
	R27 128	R43-1239-15	FL-PROOF RD390 J 2E
	R31 132	R43-1247-05	FL-PROOF RD47 J 2E
	R33 134	R43-1210-15	FL-PROOF RD100 J 2E
	R35 138	R47-5427-25	FL-PROOF RS2.7K J 3A
	R39 140	R43-1247-05	FL-PROOF RD47 J 2E
	R43 146	R43-1210-15	FL-PROOF RD100 J 2E
	R47 150	R43-1222-25	FL-PROOF RD2.2K J 2E
	R51 154	R47-5439-25	FL-PROOF RS3.9K J 3A
	R55 156	R90-0128-05	CEMENT 0.47X2 3F *
	R71 172	R47-5510-05	FL-PROOF RS10 J 3D
TE	R79	R47-5439-25	FL-PROOF RS3.9K J 3A
	R82	R47-5547-15	FL-PROOF RS470 J 3D
	R83 184	R47-5447-95	FL-PROOF RS4.7 J 3A
	R85 186	R47-5482-15	FL-PROOF RS820 J 3A
	R88	R47-5418-25	FL-PROOF RS1.8K J 3A
	R89 190	R47-5456-15	FL-PROOF RS560 J 3A
	R93	R47-5539-15	FL-PROOF RS390 J 3D
	R94	R47-5422-25	FL-PROOF RS2.2K J 3A
	R100	R47-5556-15	FL-PROOF RS560 J 3D
	R101	R47-5410-25	FL-PROOF RS1K J 3A
	R102	R47-5568-15	FL-PROOF RS680 J 3D
	VR1	R06-5047-05	POTENTIOMETER (VOLUME)
	VR2	R06-5050-05	POTENTIOMETER (BALANCE)
	VR3 14	R06-5049-05	POTENTIOMETER (TONE)
	VR5 16	R12-0077-05	TRIMMING POT. 100
	VR7 18	R12-0502-05	TRIMMING POT. 100
	VR9 10	R12-2022-05	TRIMMING POT. 5K
	RL1	S51-2038-05	RELAY
	S1	S42-2024-05	PUSH SWITCH
	S2	S29-1125-05	ROTARY WAFER SWITCH
	D1 12	V11-5100-40	STV-4H(G)
	D3 16	V11-0254-05	YZ-140

Ref. No.	Parts No.	Description	Re-marks 備考
参照番号	部品番号	部品名／規格	
D7 10	V11-0465-05	GP25D	
D11 12	V11-4104-70	CZ-200	
D13 14	V11-0273-05	1S2076A	
D15 16	V11-0271-05	1S2076	
D17	V11-4104-70	CZ-200	
D18	V11-4103-60	XZ-051	
D19	V11-4100-30	WZ-197	
D20	V11-0273-05	1S2076A	
IC1	V30-0291-10	HA12002	
IC2	V30-0292-10	TA7318P	
Q1 12	V09-0137-40	2SK150A(Y,GR)	
Q3 16	V03-0348-05	2SC945(Q,P)	
Q7 18	V01-0995-00	2SA995	
Q9 20	V01-0189-05	2SA872(E)	
Q11 22	V01-0199-05	2SA899(B,V)	
Q13 14	V03-0452-05	2SC1735	
Q15 16	V01-0173-05	2SA850	
Q17 18	V03-2578-00	2SC2578	
Q19 20	V01-1103-00	2SA1103	
Q21 22	V03-0348-05	2SC945(Q,P)	
Q23	V01-0794-00	2SA794	
Q25 34	V03-0348-05	2SC945(Q,P)	
TH1 12	V22-0027-05	5TP-41L	

INSTRUCTION FOR PARTS LIST

Ref. No.	Parts No.	Description	Re-marks 備考
参照番号	部品番号	部品名／規格	
① 18 1A	A01-0608-12	METALLIC CABINET	③ *
19 2A	A20-1979-11	FRONT PANEL ASSY	④ K
19 2A	A20-1979-11	FRONT PANEL ASSY	PM
19 2A	A20-1979-11	FRONT PANEL ASSY	SU
19 2A	A20-1979-11	FRONT PANEL ASSY	XW
⑤ R221	R43-1333-15	FL-PROOF RD330 J 2H	⑥ *
R222	R43-1368-15	FL-PROOF RD480 J 2H	*
VR1 12	R12-3301-05	TRIMMING POT. 20K(B)	*
VR3 14	R19-4305-05	POTENTIOMETER (OUTPUT)	*
VR5 16	R12-2302-05	TRIMMING POT. 5K(B)	

① Exploded view drawing No.
 ② Position in exploded view.
 ③ Symbol of new parts.
 ④ Area to which parts are shipped. Example: A20-1979-11 is the parts No. of FRONT PANEL ASS'Y for the "K" type products (for USA).
 When this column is blank, it means that the same type of parts (same parts No.) are used for the products shipped to all areas.
 ⑤ Reference No. in schematic diagram.
 ⑥ Abbreviation of "Flame proof metal oxide film resistor". All capacitors and resistors are listed using abbreviations.
 ⑦ Abbreviations

* Abbreviations of capacitors (Parts No. with initial letter "C").

ELECTRO Electrolytic capacitor

LL-ELEC Low leak electrolytic capacitor

NP-ELEC Non-pole electrolytic capacitor

MICA Mica capacitor

POLYSTY Polystyrene capacitor

MYLAR Mylar capacitor

CERAMIC Ceramic capacitor

TANTAL Tantalum capacitor

MF Metallized film capacitor

OIL Oil capacitor

The unit "UF" is used in lieu of "μF".

* Abbreviations of resistors (Parts No. with initial letters "R").

RC Carbon composition resistor

RD Carbon film resistor

FL-PROOF RD Flame-proof carbon film resistor

RW Wire wound power resistor

FL-PROOF RS Flame-proof metal oxide film resistor

RN Metal film resistor

FUSE-RESIST Resistor with fuse function

2B Rated wattage 1/8W

2E Rated wattage 1/4W

2H Rated wattage 1/2W

3A Rated wattage 1W

3D Rated wattage 2W

3F Rated wattage 3W

3G Rated wattage 4W

3H Rated wattage 5W

All resistor values are indicated with the unit (Ω) omitted.

* Abbreviations common to capacitors and resistors.

C ±0.25pF (Used for capacitors only)

D ±0.5pF (Used for capacitors only)

F ±1%

G ±2%

J ±5%

K ±10%

M ±20%

Z +80% - 20% (Used for capacitors only)

P +100% - 0% (Used for capacitors only)

⑧ Resistors RD (carbon composition resistors) are not listed in the parts list. For values, refer to the schematic diagram.

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